

**Work Order ID 113453**

Friday, February 14, 2014 4:04:44 PM

**\*113453\***

Page 1

*Ship today*

Item ID: D212-803-015

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 2/14/2014 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 2/17/2014 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: *ME*Date: *14-2-14*

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D212-803

*JB*

0.00

100

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy blue file and type labels per PPP D212-803-015 CHG002

DAS  
31  
9-89*14-02-18**1**MCS 14-02-18*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

DAS  
33  
9-89*1**14-02-18*

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

DAS  
31  
9-89*14-02-18**1*

**Work Order ID 113453**

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**\*113453\***

Page 2

Item ID: D212-803-015

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 2/14/2014 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 2/17/2014 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D212-803-015								
	Location: _____								
	PPP Rev: <u>SAIP</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

1 8 14-02-18PL 14-02-1914-02-19



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Work Order ID: 113453

**\*113453\***

Parent Item: D212-803-015

**\*D212-803-015\***

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 2/14/2014

Required Date: 2/17/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.03 new issue DD verf:EC  
B:12-10-01 REV B JLM VERIFIED BY:DD

IPP REV

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4410-043 <b>*D4410-043*</b> Co-Pilot Collective Head Assembly (212)		Manufactured	No			110	Each	1.0000	<u>1</u>	1			DAS 33 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST			1					
					102034			1		<u>102034</u>			
D4410-5 <b>*D4410-5*</b> Face Plate		Manufactured	No			110	Each	8.0000	<u>1</u>	1			DAS 33 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST107			8					
					102039			8		<u>102039</u>			
D4411-3 <b>*D4411-3*</b> Placard		Manufactured	No			110	Each	9.0000	<u>1</u>	1			DAS 33 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST105			9					
					90592			8					
					92274			1		<u>92274</u>			
D4411-5 <b>*D4411-5*</b> Placard		Manufactured	No			110	Each	10.0000	<u>1</u>	1			DAS 33 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST105			10					
					90593			7					
					92273			3		<u>92273</u>			

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Work Order ID: 113453

**\*113453\***

Parent Item: D212-803-015

**\*D212-803-015\***

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 2/14/2014

Required Date: 2/17/2014

Start Qty: 1.00

Required Qty: 1.00

D4411-7 Manufactured No

110 Each

8.0000

1 1

DAS

33

9-89

**\*D4411-7\***

Placard

\*\*

DAS

31

9-89

Location

Loc Qty

Loc Code

ST105

8

105409

8

105409

D4413-1 Manufactured No

110 Each

77.0000

1 1

DAS

33

9-89

**\*D4413-1\***

Dome Plug

\*\*

DAS

31

9-89

Location

Loc Qty

Loc Code

ST105

77

91375

77

91375

27ET51-T Purchased No

110 Each

3.0000

1 1

DAS

33

9-89

**\*27ET51-T\***

Switch

\*\*

DAS

31

9-89

Location

Loc Qty

Loc Code

ST378

2

m127977

2

ST392

1

m126858

1

126858

30-037-26 Purchased No

110 Each

7.0000

3 3

DAS

33

9-89

**\*30-037-26\***

Diode Assembly

\*\*

DAS

31

9-89

Location

Loc Qty

Loc Code

ST392

7

m126858

7

126858

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DQA: \_\_\_\_\_ Date: \_\_\_\_\_



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Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other  _____ _____ _____
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Work Order ID: 113453

**\*113453\***

Parent Item: D212-803-015

**\*D212-803-015\***

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 2/14/2014

Required Date: 2/17/2014

Start Qty: 1.00

Required Qty: 1.00

30-037-3 Purchased No

110 Each 4.0000 2 2

**\*30-037-3\***

Diode Assembly

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST392

4

m126659

4

\*\*

DAS  
33  
9-89

AN961-6T ANS1149F0463P Purchased No

110 Each 180.0000 3 3

**\*AN961-6T\***

Washer

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST343

180

123314

180

\*\*

DAS  
33  
9-89

51MX-5-J Purchased No

110 Each 2.0000 1 1

**\*51MX-5-J\***

Switch

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST393

2

M127977

2

\*\*

DAS  
33  
9-89

M39029/31-240 Purchased No

110 Each 79.0000 21 21

**\*M39029/31-240\***

Pin

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST286

79

m127361

79

\*\*

DAS  
33  
9-89

M39029/32-259 Purchased No

110 Each 81.0000 21 21

**\*M39029/32-259\***

Socket

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST286

81

m127361

81

\*\*

DAS  
33  
9-89

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Work Order ID: 113453

\*113453\*

Parent Item: D212-803-015

\*D212-803-015\*

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 2/14/2014

Required Date: 2/17/2014

Start Qty: 1.00

Required Qty: 1.00

M39029/31-228

Purchased

No

110

Each

54.0000

2 1 2

\*M39029/31-228\*

Pin

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST286

54

123503

4

M127949

50

127949

M39029/32-247

Purchased

No

110

Each

24.0000

2 1 2

\*M39029/32-247\*

Socket

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST286

24

123503

4

M127949

20

127949

MS21042L06

Purchased

No

110

Each

291.0000

3 1 3

\*MS21042L06\*

Nut

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST314

291

m127304

91

m127831

200

127304

DAS  
33  
9-89

DAS  
33  
9-89

DAS  
33  
9-89

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# Picklist Print

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Work Order ID: 113453

\*113453\*

Parent Item: D212-803-015

\*D212-803-015\*

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 2/14/2014

Required Date: 2/17/2014

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each

3,956.000

11

DA

\*MS21042L3\*

\*\*

DAS

Nut

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST314

3044

M127304

-3

M127410

2996

M127831

41

ST315

-10

ST506

955

123900

955

ST509

-33

M127410

-33

127410

MS21044N04

Purchased

No

110

Each

48.0000

2 12

DA

\*MS21044N04\*

\*\*

Nut

DAS

31

9-89

Location

Loc Qty

Loc Code

ST315

48

125445

48

DAS

33

9-89

125445

MS21919WDG10

Purchased

No

Each

4.0000

1

DAS

\*MS21919WDG10\*

\*\*

Clamp

DAS

33

9-89

14-02-18

DAS

31

9-89

Location

Loc Qty

Loc Code

ST322

4

m126400

4

126400

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# Picklist Print

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Work Order ID: 113453

**\*113453\***

Parent Item: D212-803-015

**\*D212-803-015\***

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 2/14/2014

Required Date: 2/17/2014

Start Qty: 1.00

Required Qty: 1.00

MS21919WDG19

Purchased

No

Each

29.0000

**\*MS21919WDG19\***

Clamp

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST322

29

123292

9

m126741

20

Each

10.0000

\*\*

DAS  
33  
9-89

MS24523-27

Purchased

No

**\*MS24523-27\***

Switch

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST323

10

123348

8

125247

2

Each

84.0000

\*\*

DAS  
33  
9-89

MS24693-S5

Purchased

No

**\*MS24693-S5\***

Screw

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST301

84

123292

84

Each

613.0000

\*\*

DAS  
33  
9-89

MS27039-1-07

Purchased

No

**\*MS27039-1-07\***

Screw

DAS  
31  
9-89

Location

Loc Qty

Loc Code

GA

139

125654

139

ST305

474

m127813

474

127813

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Work Order ID: 113453

\*113453\*

Parent Item: D212-803-015

\*D212-803-015\*

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 2/14/2014

Required Date: 2/17/2014

Start Qty: 1.00

Required Qty: 1.00

MS27212-1-3

Purchased

No

Each

11.0000

\*MS27212-1-3\*

Terminal Board

DAS  
31  
9-89

Location

ST310

Loc Qty

11

Loc Code

123292  
M127977

1

10

Each

6.0000

MS3126E16-99P

Purchased

No

\*MS3126F16-99P\*

Socket

DAS  
31  
9-89

Location

ST310

Loc Qty

6

6

Each

Loc Code

123996

2.0000

MS3120E16-99S

Purchased

No

\*MS3120F16-99S\*

Socket

DAS  
31  
9-89

Location

ST310

Loc Qty

2

2

Each

Loc Code

125247

15.0000

MS3373-A1

Purchased

No

\*MS3373-A1\*

Strip

DAS  
31  
9-89

Location

ST288

Loc Qty

15

15

Loc Code

m126765

DAS  
33  
9-89

DAS  
33  
9-89

DAS  
33  
9-89

DAS  
33  
9-89

14-02-08

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Work Order ID: 113453

**\*113453\***

Parent Item: D212-803-015

**\*D212-803-015\***

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 2/14/2014

Required Date: 2/17/2014

Start Qty: 1.00

Required Qty: 1.00

MS35206-226

Purchased

No

Each

290.0000

**\*MS35206-226\***

Screw

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST288

290

m127831

290

Each

2,145.000

NAS1149D0363J

Purchased

No

**\*NAS1149D0363.J\***

Washer

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

2122

m126319

930

m127813

1192

Each

96.0000

NAS1197-6

Purchased

No

**\*NAS1197-6\***

Washer

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST296

96

123190

96

## 5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				D4410-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1		D4410-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1	D4410-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
1	1			1	D4410-3	FACE PLATE
		1	1		D4410-5	FACE PLATE
1	1			1	D4410-9	TRIGGER
1	1			1	D4411-1	PLACARD
		1	1		D4411-3	PLACARD
		1	1		D4411-5	PLACARD
1	1	1	1	1	D4411-7	PLACARD
		1	1		D4413-1	DOME PLUG
		1			27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					2PB744-T2	SWITCH
		3			30-037-26	DIODE ASSEMBLY
		2			30-037-3	DIODE ASSEMBLY
1	1			1	AN565F8H9	SETSCREW
		3			AN961-6T	WASHER
		1			51MXY-5-J	SWITCH
1					C100E2-39	SWITCH
17		AR (21)			M39029/31-240	PIN
17		AR (21)			M39029/32-259	SOCKET
		AR (2)			M39029/31-228	PIN
		AR (2)			M39029/32-247	SOCKET
1	1			1	MS20253-1-065	PIN
		3			MS21042L06	NUT
1	1			1	MS21042L08	NUT
1	1	1	1	1	MS21042L3	NUT
		2			MS21044N04	NUT
1	1	1	1	1	MS21919WDG10	CLAMP
		1	1	1	MS21919WDG19	CLAMP
1	1				MS21919WDG20	CLAMP
		1			MS24523-27	SWITCH
		2			MS24693-S5	SCREW
1	1	1	1	1	MS27039-1-07	SCREW
		1			MS27212-1-3	TERMINAL BOARD
1					MS3126E14-19P	PLUG
1					MS3120E14-19S	SOCKET
		2			MS3126E16-99P	PLUG
		1			MS3120E16-99S	SOCKET
		3			MS3373-A1	STRIP
4	4	4	4	4	MS35206-226	SCREW
2	2	2	2	2	NAS1149D0363J	WASHER
4	4	4	4	4	NAS1197-6	WASHER
1	1	1	1	1	D212-803	KIT PAPERWORK